Designer Notes
- All seams are ¼" throughout.
- Quilt images on the cover of this pattern show two different border options. See Cutting Directions for the Border (Fabric D). Other than the border, the quilts are identical.

Cutting Directions
*Note: WOF—a widthwise cut from selvage to selvage; LOF—a lengthwise cut that is parallel to the selvage.

24689 E: Fabric A (large block print)
*Block B*
- Fussy cut (8) 9½" x 9½" squares, centering template square over each large horse block motif.

24690 E: Fabric B (small block print)
*Block A*
- Fussy cut (12) 9½" x 9½" squares, centering template square over a group of four small block motifs (two rows of two blocks). *Tip:* Use the "cross" between the four small blocks as a guide to determine the center of each 9½" x 9½" square.

24691 S: Fabric C (horse herd print)
*Backing*
- Cut (2) 85" x WOF strips.

24693 E: Fabric D (horse stripe)
*Border Option #1 (tan horses)*
- Fussy cut (4) 7" x LOF strips, centering the cut over the middle of the tan horse stripe section. Trim two strips to measure 7" x 85" for each long (side) border. Trim two strips to measure 7" x 75" (for top and bottom borders).

*Border Option #2 (dark horses)*
- Fussy cut (3) 7" x LOF strips, centering the cut over the middle of the dark brown horse stripe section. Trim two strips to measure 7" x 85" for each long (side) border. Trim one strip to measure 7" x 75" (for top border). Remaining (bottom) border will be cut and pieced as follows: From dark horse stripe that is at selvage edge, cut (1) 5¼" x 75" strip while making sure the clear rotary-cutting ruler is ¼" beyond the dark horse stripe rope motif at selvage edge. From brown stripe that is at opposite selvage edge, cut (1) 2½" x 75" strip while making sure the clear rotary-cutting ruler is ¼" beyond the brown stripe rope motif at selvage edge. Referring to previously cut strips as a guide for orientation of the

FABRIC REQUIREMENTS

<table>
<thead>
<tr>
<th>Design Yardage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Design Yardage</td>
</tr>
<tr>
<td>24689 E (one 24&quot; repeat) 3/4</td>
</tr>
<tr>
<td>24690 E (8 rows) 1 1/8</td>
</tr>
<tr>
<td>24691 S* 4 1/4</td>
</tr>
<tr>
<td>24693 E 2 3/8</td>
</tr>
<tr>
<td>24695 Q 3/4</td>
</tr>
<tr>
<td>24696 A** 1</td>
</tr>
<tr>
<td>24362 E 1 1/4</td>
</tr>
<tr>
<td>24362 T 1/8</td>
</tr>
<tr>
<td>Quilt batting, 73&quot; x 85&quot;</td>
</tr>
<tr>
<td>Clear template plastic, 9½&quot; x 9½&quot;</td>
</tr>
<tr>
<td>Basic rotary cutting, sewing, and pressing supplies</td>
</tr>
<tr>
<td>*backing only</td>
</tr>
<tr>
<td>**includes only binding</td>
</tr>
</tbody>
</table>

quiltingtreasures.com | ©quiltingtreasures | All rights reserved. | Not for resale / Spring 2016 | Pg 2
pieces, sew the brown stripe strip lengthwise (¼" seam) to the dark horse stripe strip for one pieced (bottom) border. Pieced border should measure 7" x 75".

24695 Q: Fabric E (aqua scroll print)
Block Sashing
• Cut (13) 1½" x WOF strips.

24696 A: Fabric F (brown geometric print)
Nine-Patch Blocks
• Cut (6) 1½" x WOF strips.

Binding
• Cut (8) 2½" x WOF strips.

24362 E: Fabric G (cream tonal)
Nine-Patch Blocks
• Cut (7) 1½" x WOF strips.
Block Sashing
• Cut (26) 1½" x WOF strips.

24362 T: Fabric H (burnt orange tonal)
Nine-Patch Blocks
• Cut (2) 1½" x WOF strips.

Quilt Instructions
Nine-Patch Blocks
1. Referring to Diagram 1, sew one 1½" x WOF Fabric G (cream tonal) strip between two 1½" x WOF Fabric F (brown geometric print) strips for one G/F Strip Set. Press seams in the same direction. Make a total of three G/F Strip Sets. Crosscut a total of (60) 1½" x 3½" G/F Units.

Diagram 1

2. Referring to Diagram 2, sew one 1½" x WOF Fabric H (burnt orange tonal) strip between two 1½" x WOF Fabric G (cream tonal) strips for one H/G Strip Set. Press seams in the same direction. Make a total of two H/G Strip Sets. Crosscut a total of (30) 1½" x 3½" H/G Units.

Diagram 2

3. Referring to Diagram 3 and noting orientation of the unit seams, sew one H/G Unit between two G/F Units for one Nine-Patch Block. Nine-Patch Block should measure 3½" square. Make a total of (30) Nine-Patch Blocks.

Diagram 3

Block Sashing
1. Referring to Diagram 4, sew one 1½" x WOF Fabric E (aqua scroll print) strip between two 1½" x WOF Fabric G (cream tonal) strips for one Block Sashing Strip Set. Press seams in the same direction. Make a total of (13) strip sets. Crosscut a total of (49) 9½" x 3½" Block Sashing Units.

Diagram 4

Quilt Assembly
Note: Refer to the Quilt Layout Diagram for the following steps.

1. Nine-Patch Rows. Sew five Nine-Patch Blocks and four Block Sashing Units together in the following order: Sashing Unit, Nine-Patch, Sashing Unit, Nine-Patch, Sashing Unit, Nine-Patch, Sashing Unit, Nine-Patch, Sashing Unit, Nine-Patch for one Nine-Patch Row. Row should measure 3½" x 51½". Make a total of six Nine-Patch Rows.

2. Block A Rows. Noting orientation of the blocks, sew four Block A and five Block Sashing Units together in the following order: Sashing Unit, Block A, Sashing Unit, Block A, Sashing Unit, Block A, Sashing Unit, Block A, Sashing Unit for Block A Rows. Row should measure 9½" x 51½". Make a total of three Block A Rows.

3. Block B Rows. Noting orientation of the blocks, sew four Block B and five Block Sashing Units together in the following order: Sashing Unit, Block B, Sashing Unit, Block B, Sashing Unit, Block B, Sashing Unit, Block B, Sashing Unit for Block B Rows. Row should measure 9½" x 51½". Make a total of two Block B Rows.
4. **Assemble Quilt Center.** Noting orientation of the rows, sew the eleven rows together in the following order: Nine-Patch Row, Block A Row, Nine-Patch Row, Block Row B, Nine-Patch Row, Block A Row, Nine-Patch Row, Block Row B, Nine-Patch Row, Block A Row, Nine-Patch Row for the Quilt Center. Quilt Center should measure 51½" x 63½".

5. **Mitered Outer Border.** Referring to the quilt images on page 1, orient the borders so the aqua stripe is adjacent to the binding. Beginning and ending ¼" from the Quilt Center (back stitch to secure seam), center and sew one 7" x 85" Fabric D (horse stripe) rectangle to each long side of the Quilt Center. Beginning and ending ¼" from the Quilt Center (back stitch to secure seam), center and sew one 7" x 75" Fabric D (horse stripe) rectangle to each short side of the Quilt Center. Miter border corners. Trim each mitered corner seam to ½" and press seam open. Quilt Top should measure 64½" x 76½".

**Finishing**

1. If not already prepared, sew the two Fabric C (horse herd print) strips together along the 85" length for the backing. Trim backing to measure approximately 73" x 85".
2. Place the quilt top right side up on the top of the batting and the wrong side of the backing fabric.
3. Baste the layers together and quilt as desired. Trim the backing and batting even with the quilt top.
4. Sew the eight 2½" x WOF Fabric F (brown geometric print) strips together (end to end) using 45° seams to make a continuous strip. Fold strip in half lengthwise (with wrong sides together) and press. Bind as desired.

While all possible care has been taken to ensure the accuracy of this pattern, we are not responsible for printing errors or the way in which individual work varies.